

Total No. of Questions : 12]

SEAT No. :

**P1409**

**[4759] - 122**

**[Total No. of Pages :3**

**B.E. (Electronics)**  
**PROCESS AUTOMATION**  
**(2008 Pattern) (Semester - II)**

*Time :3 Hours]*

*[Max. Marks : 100*

*Instructions to the candidates:*

- 1) Answers to the two sections should be written in separate answer - books.*
- 2) Neat diagrams must be drawn wherever necessary.*
- 3) Assume suitable data, if necessary.*

**SECTION - I**

**Q1) a)** Explain process control principles with- **[8]**

- i) Human Aided Control
- ii) Automatic Control

**b)** Explain the following control system evaluation criteria. **[8]**

- i) Minimum area
- ii) Quarter amplitude

OR

**Q2) a)** Explain with suitable example process control block diagram. **[8]**

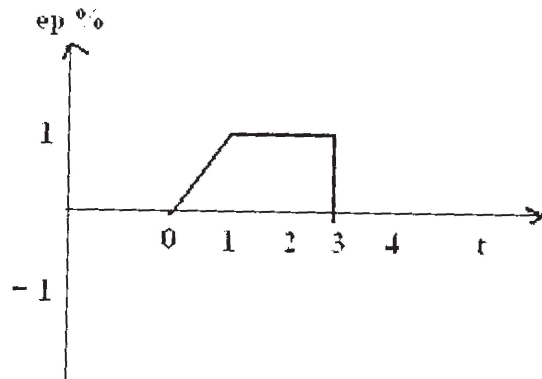
**b)** Explain with suitable example following process characteristics: **[8]**

- i) Process Equation
- ii) Process Load
- iii) Process lag
- iv) Self Regulation

**Q3) a)** State the equation for a proportional integral controller. Explain a OP-AMP based proportional integral (PI) mode controller. **[8]**

**P.T.O.**

- b) Given the error shown in fig. plot a graph of proportional integral controller output as a function of time.  $K_p = 5$ ,  $K_i = 1.0 \text{ s}^{-1}$ , and  $P_i(0) = 20\%$ . [10]



OR

- Q4)** a) Explain open loop transient response method of process loop tuning. [8]
- b) A proportional derivative controller has a 0.4 to 2.0V input measurement range, a 0 to 5V output,  $K_p = 5\%/%$  and  $K_d = 0.08\% \text{ per } (\% \text{ min})$ . The period of the fastest expected signal change is 1.5 sec. Implement this controller with an op-amp circuit. [10]

- Q5)** a) Explain the following sources of valve noise [8]
- Mechanical Vibration
  - Hydrodynamic noise
  - Aerodynamic noise
- b) Compare pneumatic, hydraulic and electronic systems from the process control perspective. [8]

OR

- Q6)** a) Explain the terms flashing and cavitation with respect to control valves. [8]
- b) Define valve sizing coefficient ( $C_v$ ) and state its formula? State important selection criterion of a control valve. [8]

## SECTION- II

**Q7)** a) Explain combined feedback and feed forward control scheme for a heat exchanger. [8]

b) Explain with block diagram the concept of a self tuning regulator. [8]

OR

**Q8)** a) Explain with P & I diagram air:fuel ratio control scheme for improving combustion efficiency in a steam boiler. [8]

b) Explain with block diagram the concept of Model Predictive Control.[8]

**Q9)** a) Explain inferential control scheme for a distillation column. [8]

b) Draw and explain P & I diagram for surge control in a air compressor.[10]

OR

**Q10)**a) Draw & explain the P & I diagram for cascade control of multiple effect evaporator. [10]

b) Explain with neat diagram architecture of robot controller. [8]

**Q11)** Explain with neat diagram following auxiliary process control components[16]

a) Control Panels

b) Strip Chart recorder

OR

**Q12)**a) Explain with block diagram Direct Digital Control System. [8]

b) Explain with neat diagram working principle of a flow totalizer. [8]

