Total No. of Questions : 10]

P2405

[Total No. of Pages : 7

SEAT No. :

[5253]-117

T.E. (Mechanical) (Semester - II) DESIGN OF MACHINE ELEMENTS - II (2012 Pattern)

Time : 3 Hours]

[Max. Marks : 70

Instructions to the candidates:

- 1) Answer Q.1 or Q.2, Q.3 or Q.4, Q.5 or Q.6, Q.7 or Q.8, Q.9 or Q.10.
- 2) Neat diagrams must be drawn whenever necessary.
- 3) Figures to the right indicate full marks.
- 4) Use of electronic pocket calculator is allowed.
- 5) Assume suitable data if necessary.
- *Q1)* a) Discuss why "tangential" component of gear tooth forces is called "useful" component & "radial" component is called " separating" component.[4]
 - b) The following data given for spur gear pair with 20° full depth involute system teeth. [6]

No. of teeth on pinion = 24

No. of teeth on gear = 56

Speed of pinion = 1200 rpm

Module = 3 mm

Service factor = 1.5, face width = 30 mm.

Both gears are made of steel with ultimate tensile strength of 600 N/mm². using velocity factor for Dynamic load calculate.

- i) Beam strength
- ii) Velocity factor

iii) Rated power without bending failure.

Factor of safety is 1.25

Lewis factor
$$Y = \pi \left[0.154 - \frac{0.912}{Z} \right]$$

Where, Z = no. of teeth.

OR

- *Q2)* a) What is the virtual No. of teeth on helical gear.
 - b) A pair of parallel helical gear consist of 20 teeth pinion meshing with 100 teeth gear. The pinion rotates 720rpm. Normal pressure angle is 20° while helix angle is 25°. Face width is 40mm & normal module 4mm. The pinion made of plain carbon steel 55C8 (S_{ut} 580 N/mm²) mesh with gear made of plain carbon steel 40C8 (S_{ut} 580 N/mm²) & heat treated surface hardness is 300 BHN & 350 BHN resp. The service factor & factor of safety is 1.5 & 2.0 resp. Assume velocity factor for dynamic load & calculate power transmitting capacity of gear use following data: [6]

[4]

Lewis factor Y'=
$$0.484 - \frac{2.87}{Z'}$$

Loud stress factor $K = 0.16 (BHN/100)^2$

Velocity factor $C_v = \frac{5.6}{5.6 + \sqrt{v}}$

- Q3) a) A pair of straight bevel gear consists of 28 teeth pinion meshing with 42 teeth gear. If the shaft angle is 90° determine following: [4]
 - i) PCD of pinion & gear.
 - ii) Pitch cone distance.
 - iii) Pitch cone Angle of pinion & gear.

iv) Mean radii of pinion & gear.

Assume module m = 5mm & b = 40 mm.

b) A pair of straight bevel gear with 20° pressure Angle consists of 20 teeth pinion meshing with 30 teeth gear. The module is 4mm while the face width is 20mm. The pinion & gear material has syrface hardness of 400 BHN. The pinion rotates 720 rpm & receives 3kW power from a motor. Taking service factor of 1.5 & factor for dynamic loading determine factor of safety in pitting. [6]

OR

- *Q4*) a) What is $L_{10} \& L_{50}$ life of Rolling contact bearing. [4]
 - b) A ball bearing is operating on a work cycle consisting of three parts a radial load of 3000 N at 1440 rpm for one quarter cycle, a radial load of 2500 N at 1440 rpm for the remaining cycle. The expected life of bearing is 10,000 h. Calculate the dynamic load carrying capacity of the bearing.
- **Q5)** a) Explain the Efficiency of worm & worm gear drive. [6]
 - b) A worm transmit 3kW power at 1440 rpm & drives a gear having 60 teeth. The pitch circle diameter of worm is 90 mm & triple threaded. The module of worm gear is 4mm the worm is right handed & rotates in clockwise direction when seen from left. Assume worm is above the worm wheel. Calculate, [6]
 - i) Component of tooth forces.
 - ii) Efficiency of drive.
 - c) Derive an expression for components of force acting on worm & worm gear. [6]

Q6) a) Explain the following.

- i) Lead
- ii) Diametral quotient
- iii) No. of starts of worm.
- iv) Lead Angle.
- b) A pair of worm & worm wheel is designated as 2/72/10/6. the worm is transmitted 8 kW at 1800 rpm to worm wheel. The permissible bending stress is 110 N/mm². The wear load fator is 0.83N/mm². The coefficient of friction is 0.05 & Normal pressure angle is 20°, find: [12]
 - i) Factor of safety in bending
 - ii) Factor of safety in wearing.
 - iii) Factor of safety in heat dissipation.

Use following data:

Lewis factor $Y = 0.484 - \frac{2.85}{Z_G}$

 Z_{G} – No. of teeth on gear.

$$C_v = \frac{6}{6+v}$$

Input, kW =
$$\frac{a^{1.7}}{34.5(i+5)}$$

Where, i = gear ratio

a = centre distance

Q7) a) Discuss stresses developed in wire ropes.

[5253]-117

-4-

[4]

- b) Explain the procedure of selection of flat belt from munufacturing catalogue. [4]
- c) It is required to select a flat belt drive to connect two transmission shaft rotating at 800 r.p.m. & 400 r.p.m. resp. The centre to centre distance between the shaft approximately 3.5 m & belt drive is open-type. The power transmitting by belt is 30 kW & load correction factor is 1.3. The belt should be operate at velocity between 17.8 to 22.9 m/s. The power transmitting capacity of belt per mm width per ply at 180° arc of contact & belt velocity of 5.08 m/s is 0.0147 kW. Select preferred pulley diameter & specify the belt. Use following data: [8]

• Standard pulley diameters: 90,100, 112, 125, 140 160, 180, 200, 224, 250, 280, 315, 355, 400, 450, 500, 560, 630, 710, 800, 900 mm

Arc of contact (θ)	120°	130°	140°	150°	160°	170°	180°
F _d	1.33	1.26	1.19	1.13	1.08	1.04	1.00

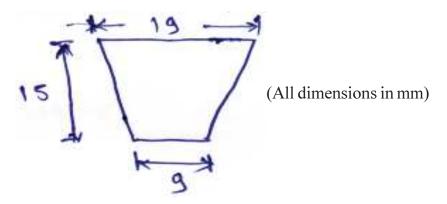
• No. of plies & standard belt width:

No. of ply	Std. belt width 'b'mm					
4	40,44, 50, 63, 76, 90, 100, 125, 152					
5	76,100,125,152					

OR

- Q8) a) Give the classification of chain drive, explain polygonal effect of chain.[4]
 - b) A V-belt drive is used to transmit 38 kW power from three phase induction motor to a centrifugal pump. Speed of motor is 1440 r.p.m. & centrifugal pump is required to operate at 360 rpm. For motor pulley pitch diameter is 225 mm & groove angle 32°. Centre distance between two pulley 1.5m. Coefficient of friction for the belt pulley combination is 0.2 & density of belt material is 970 kg/m³. Allowable tension in belt is 800 N. Determine. [8]
 - i) No. of belt required
 - ii) Pitch length of belt.

Assume cross - section for belt As shown in fig.



- c) What are the different belt tensioning methods, explain any one with neat sketch. [4]
- Q9) a) The following data is given for a 360° hydrodynamic bearing: [12]
 Radial load = 3.2 KN, Journal speed = 1490 rpm. Journal diameter = 50 mm, Bearing length = 50 mm. Radial clearance = 0.05 mm, viscosity of lubricant = 25 cp Assuming that the total heat generated in the bearing is carried by the total oil flow in the bearing,

Calculate:

- i) Coefficient of friction
- ii) Power lost in friction
- iii) Minimum oil film thickness
- iv) Flow required in lit/min
- v) Temperature rise.

Refer table:

S	(l/d)	Е	ho/c	φ	$\left(\frac{r}{c}\right) \cdot \mathbf{f}$	$\left(\frac{Q}{r.c.n_s.l}\right)$	$\frac{Q_s}{Q}$	$\frac{P}{P_{max}}$
0.1212	1	0.6	0.4	50.38	3.22	4.33	0.680	2.409

b) State assumptions made in deriving the 'Reynolds equation'.

[4]

- **Q10)**a) Derive Petroff's equation for hydrodynamic bearing. [8]
 - b) Explain significance of the following variable in connection with hydrodynamic bearing. [8]
 - i) l/d ratio.
 - ii) Unit bearing pressure.
 - iii) Radial clearance.
 - iv) Minimum oil film thickness

